### Thickness
38 mm, 50 mm, 60 mm (or upon contract request special size)

### Length
1.8 m+, 10 cm steps, over measure: min. 20 mm – max. 90 mm

### Width
100 mm+

### M.C
KD 10-12%, or upon contract request

### Red Heart
healthy red-heart allowed unlimited (red-heart is no defect)

### Yield
66% yield for both sides per board, whereas elements such as 1.0-1.7m and 0.4-0.9m can be obtained, 1 face must be clearer

### Allowed Defects
knots allowed on both sides, 1 face clearer, knots diameter can exceed >40 mm, not going thru, inside bark allowed on 1 face, drying cracks allowed on ends no more in depth than width of board

- e.g. width 24cm: max. crack ab. 24 cm in depth on length.

### Not allowed
rotten knots, knots going thru or knots bigger in diameter than 70 mm
undersize in thickness, drying cracks in board surface, unhealthy red-heart/decay

### Wane
not more allowed than: max. 1/3 depth in thickness, 1/3 from length of the board

### Notes
generally ABC grades allow multiple defects on both sides, but with yield output of 66%. 1 face is clearer, red-heart is no defects, which allows to obtain high elements in different sizes - L x W - in superior grade

### Diagram
- Board, width 170mm, length 2.4m
- *max. inside depth 170mm

Resulting yield per board must be 66% after sorting out defects

66% yield out of 2.4m: pcs. min. 1.6m or 2 x 800mm pcs with no defects
class ABC | Square Edged Beech Steamed KD