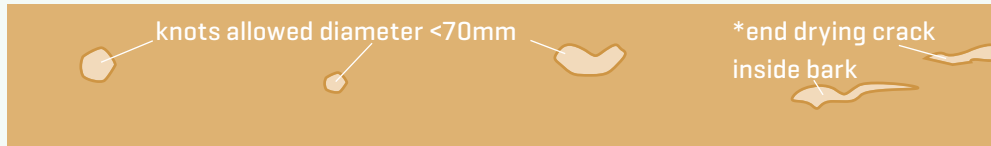


class ABC | Square Edged Beech Steamed KD

Quality Grading Rules | Sorting Specification | January 2016

Thickness	38 mm, 50 mm, 60 mm [or upon contract request special size]
Length	1.8 m+, 10 cm steps, over measure: min. 20 mm – max. 90 mm
Width	100 mm+
M.C	KD 10-12%, or upon contract request
Red Heart	healthy red-heart allowed unlimited [red-heart is no defect]
Yield	66% yield for both sides per board, whereas elements such as 1.0-1.7m and 0.4-0.9m can be obtained, 1 face must be clearer
Allowed Defects	knots allowed on both sides, 1 face clearer, knots diameter can exceed >40 mm, not going throu, inside bark allowed on 1 face, drying cracks allowed on ends no more in depth than width of board e.g. width 24cm: max. crack ab. 24 cm in depth on length.
Not allowed	rotten knots, knots going throu or knots bigger in diameter than 70 mm undersize in thickness, drying cracks in board surface, unhealthy red-heart/decay
Wane	not more allowed than: max. 1/3 depth in thickness, 1/3 from length of the board
Notes	generally ABC grades allow multiple defects on both sides, but with yield output of 66%. 1 face is clearer, red-heart is no defects, which allows to obtain high elements in different sizes - L x W - in superior grade
Diagram	<p>board, width 170mm, length 2.4m</p> <p style="text-align: right;">*max. inside depth 170mm</p>  <p>Resulting yield per board must be 66% after sorting out defects 66% yield out of 2.4m: pcs. min. 1.6m or 2 x 800mm pcs with no defects</p>

class ABC | Square Edged Beech Steamed KD

Quality Grading Rules | Sorting Specification | January 2016

Front



Back

