

class AB colour | Square Edged Beech Light Steamed KD

Quality Grading Rules | Sorting Specification | january 2016

Thickness	25mm, 38 mm, 50 mm, 60 mm [or upon contract request special size]
Length	5 group lengths: 0.4-0.9m, 1.0-1.7m, 1.8-2.0m, 2.1-2.4m, 2.5m + 10cm steps, over measure: min. 20 mm – max. 90 mm
Width	1.0m+ from 100 mm+, 0,4m+ from 80mm+
M.C	KD 10-12%, or upon contract request
Red Heart	healthy red-heart allowed unlimited [color is no defect]
Yield	>90%
Allowed Defects	small knots allowed on 1 face, max. diameter 30 mm healthy knots, max. 10% per bundle pcs
Not allowed	no other defects are allowed
Wane	not more allowed than: max. 1/3 depth in thickness, 1/3 from length of the board
Notes	Class AB Color is the grade with CND [color no defect] whereas red-heart is highly appreciated due natural beech color.
Diagram	<p>board, width 170mm, length 2.4m</p>  <p>The diagram shows a cross-section of a beech board. It is labeled 'healthy red-heart unlimited' and 'Small knots round, on 1 face, max. diameter 30mm'. The board is shown with a slight curve and a knot is indicated with a line pointing to it.</p> <p>>90% yield, max. 10 % pcs with small 30 mm diameter knots allowed on 1 face</p>

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