


class A 4FC | Square Edged Beech Light Steamed KD

Quality Grading Rules | Sorting Specification | january 2016

Thickness	25mm, 38 mm, 50 mm, 60 mm [or upon contract request special size]
Length	5 group lengths: 0.4-0.9m, 1.0-1.7m, 1.8-2.0m, 2.1-2.4m, 2.5m + 10cm steps, over measure: min. 20 mm – max. 90 mm
Width	1.0m+ from 100 mm+, 0,4m+ from 80mm+
M.C	KD 10-12%, or upon contract request
Red Heart	traces of healthy red-heart allowed on 1 face, max. 10% pcs per bundle, no RH on edges allowed ealthy red-heart allowed
Yield	>90%
Allowed Defects	small round scattered pin knots may be on 1 face diameter <20 mm, within max.10% pcs per bundle
Not allowed	no other defects are allowed, 90 % 4 Sides clear, max.10% 3 Sides clear
Wane	not more allowed than: max. 1/3 depth in thickness, 1/3 from length of the board
Notes	Class A 4 SC 90/10 is our Superior Premium Grade, highly selected and sorted
Diagram	<p>board, width 170mm, length 2.4m</p>  <p>healthy red-heart on 1 face</p> <p>Small pin knots round, on 1 face, max. diameter 20mm</p> <p>>90% yield e.g. bundle cu 128 pcs: 90% approx. 115 pcs with 4 sides clear, 12 pcs with 3 sides clear</p>

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